

Work Order ID 164064

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Sup July 20

164064

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Item ID: D350-578-013 Accept *N9000040100* Setup Start *NS1*
 Revision ID:
 Item Name: AS350/AS355 Bearpaws - Flat Top Stop *NS2*
 Start Date: 7/12/2017 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 7/20/2017 Req'd Qty: 2.00 *2* Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	H								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels per PPP D350-578-013	CHG002							
105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.06							
Quality Control									

Q DAS 27 9-89 JUL 16 2017

Z DAS 6 9-89 JUL 13 2017 DAS 26 9-89

Q DAS 27 9-89 JUL 16 2017

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Item ID: D350-578-013 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: AS350/AS355 Bearpaws - Flat Top
Start Date: 7/12/2017 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 7/20/2017 Req'd Qty: 2.00 *2* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: _____	0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-013 Location :FG072								
	PPP 164061								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.20							
Quality Control									

JUL 16 2017

17/7/18

JUL 17 2017

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D350-578-013

Required Date: 7/20/2017

Required Qty: 2.00

Comments: IPP REV:A 11.01.04 NEW ISSUE VRF:JLM IPP Rev:B
11.03.03 AS PER DSI9539 REV.B DD vrf:EC IPP REV:C 15.03.30
JLM VERIFIED BY:DD

[illegible]

Picklist Print

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Work Order ID: 164064

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Parent Item: D350-578-013

D350-578-013

Parent Item Name: AS350/AS355 Bearpaws - Flat Top

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 2.00

Required Qty: 2.00

D4012-1 Manufactured No

105 Each 330.0000 6 12

D4012-1

Cushion

**

DAS
6
9-89

DAS
26
9-89

JUL 13 2017

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	5	
133458	5	
ST545	114	
153227	114	
ST546A	211	
153227	211	

12

AN4-16A Purchased No

100 Each 101.0000 12 24

AN4-16A

Bolt

**

DAS
6
9-89

DAS
26
9-89

JUL 13 2017

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	5	
121541	5	
ST343	96	
M137507	96	

24

NAS1149D0463J Purchased No

105 Each 3,333.000 24 48

NAS1149D0463.J

Washer

**

DAS
6
9-89

DAS
26
9-89

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DAS
27
9-89

Location	Loc Qty	Loc Code
GA	560	
M135056	40	
M137699	520	
ST260a	2000	
M137699	1400	
M137988	600	
ST263	773	
M137371	773	

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Shop Packet Print

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Parent Item: D350-578-013

D350-578-013

Parent Item Name: AS350/AS355 Bearpaws - Flat Top

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

105

Each

2,592.000

12

24

MS21042L 4

Nut

DAS
6
9-89

JUL 13 2017

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

11

m135058

11

OVER007

2000

m137680

1000

m137988

1000

ST303

571

m137402

400

~~m137544~~

171

DAS
27
9-89

DAS
26
9-89

24

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

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Item ID: D350-578-013

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AS350/AS355 Bearpaws - Flat Top

Start Date: 7/12/2017 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 7/20/2017 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Doc.Control -USB or Paperwork	Photocopy bluefile and type labels per PPP D350-578-013 CHG002								
105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
110									
Quality Control	Memo	0.06							

Label only

DAS
21
3:00

JUL 13 2017